

Work Order ID 53483

November 6, 2009 8:42:29 AM



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Item ID: D130-780-013

Revision ID: B

Item Name: Switch Relocation

Start Date: 06/11/2009 Start Qty: 1.00

Required Date: 13/11/2009 Req'd Qty: 1.00

Reference:

Approvals: Process Plan: PL Date: 09-11-5 Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____



Setup Start

Stop



Cust Item ID:

Customer:

Run Start

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN D130-780	Rev B								

100



DC

Document Control

DOCUMENT CONTROL

Memo

Photocopy bluefile and type labels per PPP D130-780-013 CHG-001

0.00

0.00

Si 10/01/11

HJ for BG 10/01/06

110



QC

Quality Control

QC4- 100% Inspect kits for completeness

Memo

0.00

0.00

2> Si 10/01/11

(41)

120



Packaging

Packaging

Packaging

Memo

Identify and pack for shipping as per PPP D130-780-013

Location:

PPP Rev: A

0.00

0.00

10-1-11 sf (A)

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Item ID: D130-780-013

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Item Name: Switch Relocation

Start Date: 06/11/2009 Start Qty: 1.00

Required Date: 13/11/2009 Req'd Qty: 1.00

Reference:

Accept



Setup Start



Stop



Cust Item ID:

Customer:

Approvals:

Process Plan: _____

Date: _____

Tooling: _____

Date: _____

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Run Start



Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

10/01/12 *[Signature]*
MF 10-01-011

Picklist Print

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Work Order ID: 53483

Parent Item: D130-780-013RevA

Parent Item Name: Switch Relocation

Comments:

Start Date: 06/11/2009

Required Date: 13/11/2009

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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D3819-1

Manufactured

No

Each

16.0000

2.0000



SPADE CONNECTOR

9/12/31 SP

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

16

45731

2

53306

14

Each

49.0000

2.0000

D3597-1RevA

Manufactured

No



Female Spade Connector

9/12/31 SP

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

49

31200

49

f

78.3300

8.4211

D3598-2RevA

Manufactured

No



Expandable Sleeve 1/4"

9/12/31 SP

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

78.33

31201

15

36442

63.33

(D3598-2-096) Cut (1) at 96.00" as per dwg ***per kit***

7/2 measured 5/14/04

Picklist Print

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Parent Item Name: Switch Relocation

Comments:

Start Date: 06/11/2009

Required Date: 13/11/2009

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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D3599-1RevA

Manufactured

No

Each

16.0000

24.0000

Tie Wrap

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST117

16

50373

16

Each

34.0000

24.0000

D3600-1RevA

Manufactured

No

Tie Wrap Mount

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

34

50571

34

f

997.0000

25.2632

M22759/41-22-9

Purchased

No

WIRE

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

997

110843

100

112318

897

1- Cut (1) to 24 feet as per dwg ***per kit***

↳ maximo 8/10/04

9/12/31 SD
10-1-11 SD B55129 (11x)

13

9/12/31 SD

24

10-1-4 SD SD

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Shop Packet Print

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